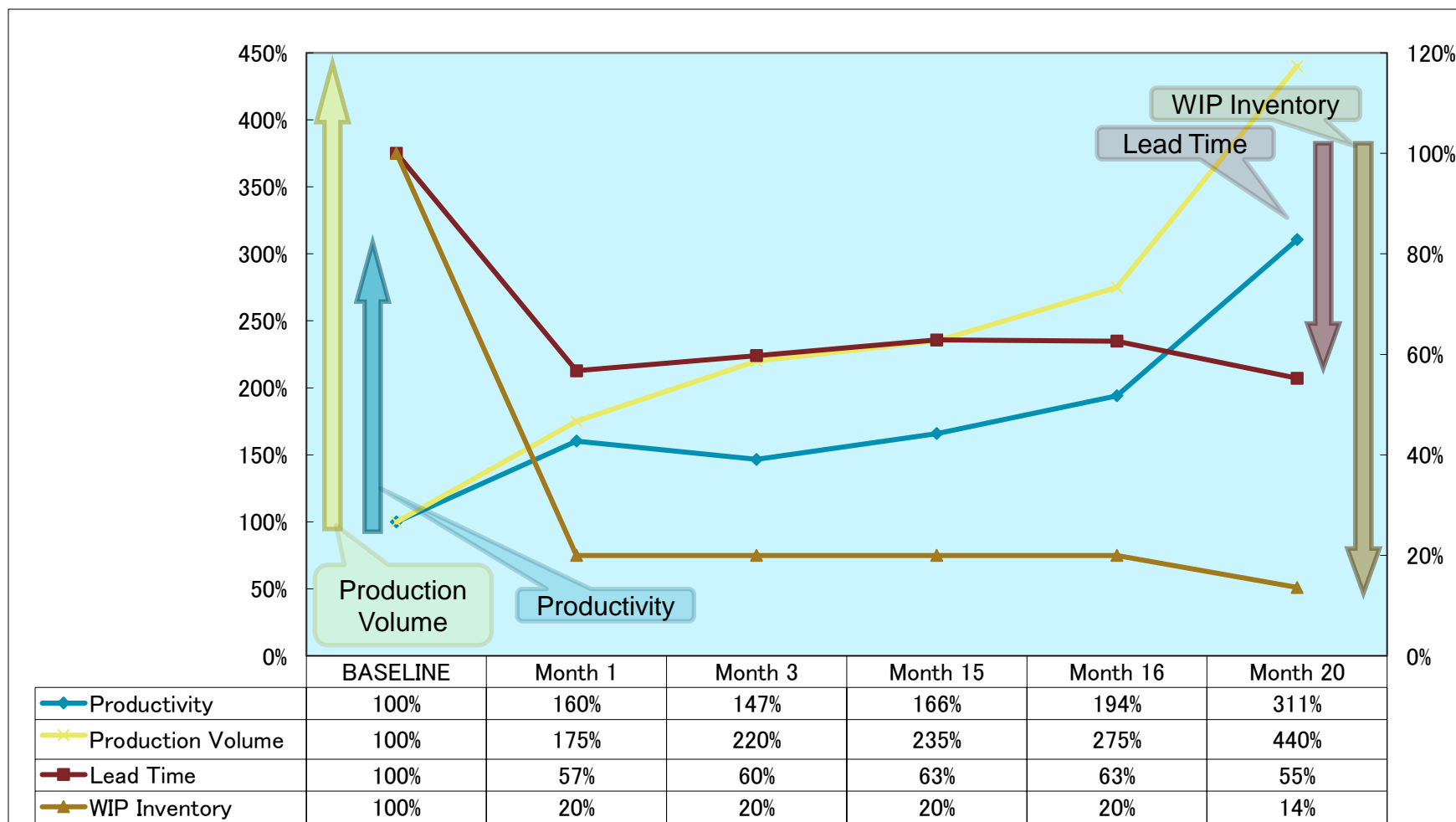


Sample Company's Kaizen Results

Changes to the 4 primary "Kaizen Themes" over 20 months

Kaizen activities were focused on 4 "Themes:" Productivity, Production Volume, Lead Time, and "Work-in-Process" Inventory.

During the first 20 months conducting Kaizen, dramatic changes were seen:



Sample Company's Kaizen Results

Kaizen Benefit (Return on Investment) after 20 Months

INVESTMENT →		¥17 million (JPY) 20 Months		
RETURN	ITEM	RESULT	FINANCIAL IMPACT	
	1	Productivity →	×3 Increase	Data Unavailable
	2	Production Volume →	+4.4pc / Box	Data Unavailable
	3	Lead Time →	45% Reduction	Data Unavailable
	4	WIP Inventory →	86% Reduction	¥22 million (JPY)

Over the 20-month period of conducting Workshops with SGC's consultant and working independently between Workshops, the sample company realized dramatic improvements in all 4 of its "Kaizen Theme" items.

The 4th item (WIP inventory reduction) alone yielded ¥22 million; a return of 130% of the total investment from just one item.

*Based on estimated values for items 1/2/3,
the total ROI is approximately 200%↔300%*

**With dedication to Kaizen, guided by SGC's consultants,
your company can do as well or better!**

Future Direction for Kaizen

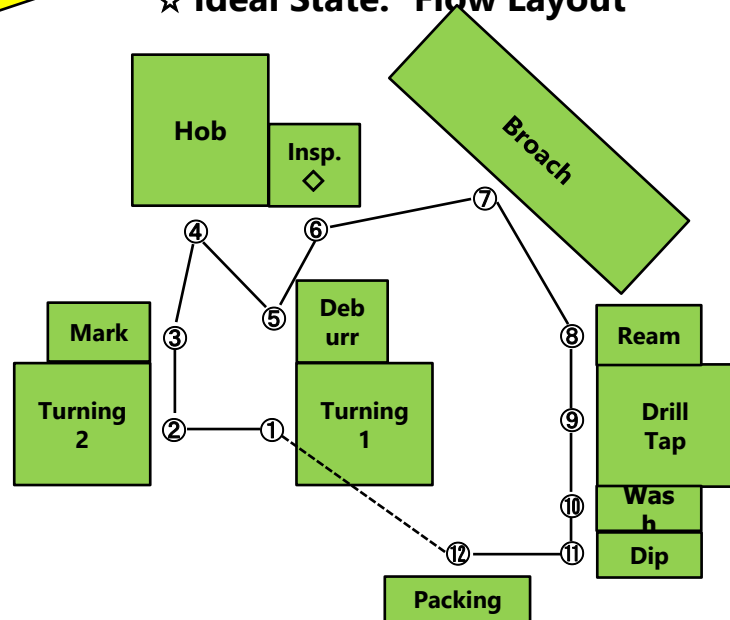
① Structuring for Flow Production

★ Current State: Job Shop Layout



Flow Production!
1 Piece Flow!
Takt Time Production!

★ Ideal State: Flow Layout



② Reduction of Changeover time ⇒ Reduce Work in Process

★ No adjustment

★ External Set Up



★ No Tools



③ Create Daily Management System

★ Group Leader Management Board



★ Std. Work Audit

